

2.75 2.250 1.125 PITCH 0.25 0.25 - 0.254 CSK 0.225 X 100° TYP 2 PL 3.30 1.10 PITCH Ø0.375 R1.50 0.254 6.00 2 PL + 0.508 2.20 1.38 0.75 0.64 0.25 R0.11 5.50 TYP TYP 1.10 PITCH - 0.25 Ø0.128 6.00 21 PL 0.063 REF

## **D4114-1 DOOR DOUBLER, LH**

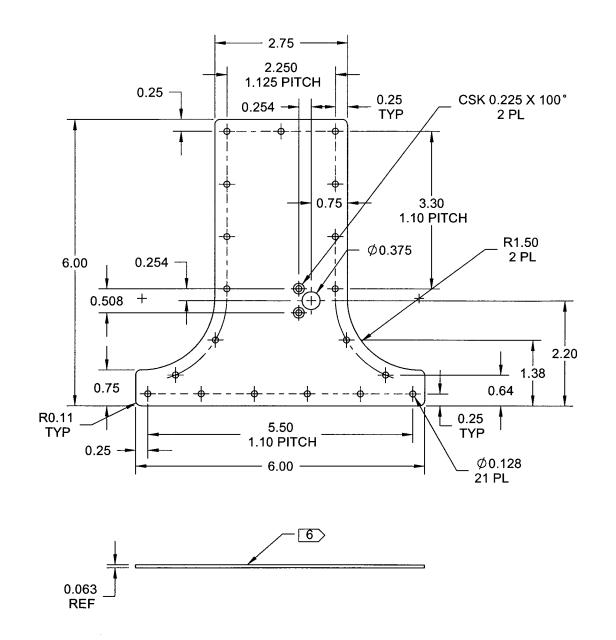
NOTES:
1) MATERIAL -1 & -2: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.063 THK PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 PER DART SPEC M304S16GA OR M303S16GA

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2) FINISH: NONE.
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
4) UNITS: INCHES UNLESS OTHERWISE NOTED.
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENT P/N D4114-X & B/N PER QSI 044 6.1

7) WEIGHT -1 & -2: 0.35 lbs



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## **D4114-2 DOOR DOUBLER, RH**

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DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	V/3	DRAWING NO.	REV. A
MFG. APPR.	$\mathcal{M}$	D4114	SHEET 2 OF 2
APPROVED	M	TITLE	SCALE
DE APPR.	Alt-	DOOR DOUBLER	NTS
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